€ 3/4" Ø Vent Hole at abt. 12" ots. (Roadway

1-1/4" Finger Plate (Typ.)>

8 x 6 x 3/4

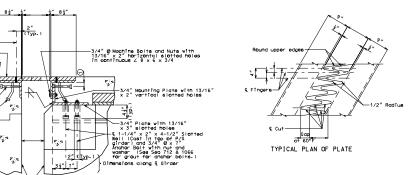
Θ

face only) (Typ.)

(1) 3" (Min.)

3/4" Ø x 8" Long Welded Shear Connector Studs (Spaced alternate) at abt. 9" cts.)

Detailed Checked



## GENERAL NOTES:

Finger plate shall be out with a sechine guided gas torch from one plate. The plate from the fingers are out may be spiled before plate from the fingers are out may be spiled before surface of the plate. The out shall not exceed 1/8° in width. The centerline of out shall not exceed 1/8° in width. The centerline of out shall not deviate more than 1/16° from the position of centerline of out shall not deviate more than 1/16° from the position of centerline of out shall be spiled to finger plate of expension of centerline be forbitated and installated to the crown and grade of

State MO

Plan dimensions are based on installation at 60°F. The expansion app and other dimensions shall be increased or decreased in for each 10°F rise or fall in temperature at installation.

Material for the expansion device shall be ASTM A709 Grade 36 structural steel. Anchors for the expansion device shall be in accordance with Sec 1037.

Structural steel for the expansion device and ourb plate shall be coated with a minimum of two coats of inorganic zinc primer (5 mile minimum) or galvanized in accordance with ASTM A123. Anohors need not be protected from overspray.

Payment for turnishing, coating or galvanizing and installing the structural steel for the expansion device will be considered completely covered by the contract unit price for Expansion Device (Finger Plats) per lin. ft.

All holes shown for connections to be subpurched 11/16" Ø (shop or field drill) and reamed to 13/16" Ø in field.

Longitudinal reinforcing steel shall be placed so that ends shall not be more than  $\pm 1''$  from the 3/4'' vertical mounting plate at the expansion device.



Bend Line

7, 9

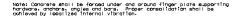
FIN 4

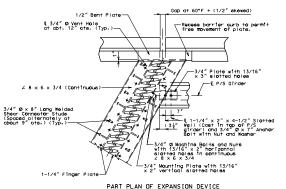
Sheet No.

Proj. No.

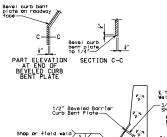
FINGER DETAIL

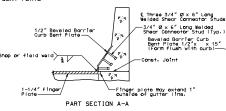
OPTIONAL FINGER DETAIL





PART SECTION THRU EXPANSION DEVICE





Gap at 60°F + (1/2" skewed) Gap at 60°F + (1/2" skewed) PART SECTION B-B -2-Layers 50# Raofing Felt between plate and recess

-Bevel end of bent plate on roadway face

DETAILS OF FINGER PLATE EXPANSION DEVICE AT END BENT NO.

Apply protective coating to concrete bents and piers (Urethane) or (epoxy)

ELEVATION OF BARRIER CURB